



Product designation				Power contactor
Product type designation				BF80
<b>Contact characteristics</b>				
Number of poles	Nr.			4
Rated insulation voltage U <sub>i</sub> IEC/EN	V			1000
Rated impulse withstand voltage U <sub>imp</sub>	kV			8
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I <sub>th</sub>	A			115
Operational current I <sub>e</sub>	AC-1 (≤40°C)	A	115	
	AC-1 (≤55°C)	A	95	
	AC-1 (≤70°C)	A	80	
	AC-3 (≤440V ≤55°C)	A	80	
	AC-4 (400V)	A	38	
Rated operational current AC-3 (T≤55°C)	230V	A	80	
	400V	A	80	
	415V	A	80	
	440V	A	80	
	500V	A	78	
	690V	A	57	
	1000V	A	28	
Rated operational power AC-1 (T≤40°C)	230V	kW	43	
	400V	kW	76	
	500V	kW	95	
	690V	kW	120	
Short-time allowable current for 10s (IEC/EN60947-1)	A			640
Protection fuse	gG (IEC)	A	125	
	aM (IEC)	A	80	
Making capacity (RMS value)	A			800
Breaking capacity at voltage	440V	A	640	
	500V	A	625	
	690V	A	456	
Resistance per pole (average value)	mΩ			0.6
Power dissipation per pole (average value)	I <sub>th</sub>	W	7.9	
	AC-3	W	3.8	
Tightening torque for terminals	min	Nm	4	
	max	Nm	5	

		min	I <sub>bin</sub>	2.95
		max	I <sub>bin</sub>	3.69
Tightening torque for coil terminal				
		min	Nm	0.8
		max	Nm	1
		min	I <sub>bin</sub>	0.8
		max	I <sub>bin</sub>	0.74
Max number of wires simultaneously connectable				Nr. 2
Conductor section				
	AWG/Kcmil			
		max		2
Flexible w/o lug conductor section				
		min	mm <sup>2</sup>	1.5
		max	mm <sup>2</sup>	35
Flexible c/w lug conductor section				
		min	mm <sup>2</sup>	1.5
		max	mm <sup>2</sup>	35
Power terminal protection according to IEC/EN 60529				IP20 front
<b>Mechanical features</b>				
Operating position				
		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	1360
Conductor section				
	AWG/kcmil conductor section			
		max		2
<b>Operations</b>				
Mechanical life			cycles	15000000
Electrical life			cycles	1300000
<b>Safety related data</b>				
Performance level B10d according to EN/ISO 13489-1				
		rated load	cycles	1300000
		mechanical load	cycles	15000000
Mirror contacts according to IEC/EN 60947-4-1				YES
EMC compatibility				yes
<b>AC coil operating</b>				
Rated AC voltage at 50/60Hz, 60Hz				
		min	V	20
		max	V	48
AC operating voltage				
	of 50/60Hz coil powered at 50Hz			
	pick-up	min	%Us	85 Us min
		max	%Us	110 Us max
	drop-out	max	%Us	≤70 Us min
	of 50/60Hz coil powered at 60Hz			
	pick-up	min	%Us	85 Us min
		max	%Us	110 Us max
	drop-out			

			max	%Us	≤70 Us min
AC average coil consumption at 20°C					
of 50/60Hz coil powered at 50Hz			in-rush	VA	35...120
			holding	VA	1.5...3.7
of 50/60Hz coil powered at 60Hz			in-rush	VA	35...120
			holding	VA	1.5...3.7
Dissipation at holding ≤20°C 50Hz				W	1...2.5
<b>DC coil operating</b>					
DC rated control voltage			min	V	20
			max	V	48
DC operating voltage					
pick-up			min	%Us	80 Us min
			max	%Us	110 Us max
drop-out			max	%Us	≤70 Us min
Average coil consumption ≤20°C			in-rush	W	23...68
			holding	W	1.2...1,9
<b>Max cycles frequency</b>					
Mechanical operation				cycles/h	1500
<b>Operating times</b>					
Average time for Us control					
in AC					
	Closing NO		min	ms	12
			max	ms	28
	Opening NO		min	ms	8
			max	ms	22
in DC					
	Closing NO		min	ms	40
			max	ms	85
	Opening NO		min	ms	20
			max	ms	55
<b>UL technical data</b>					
Full-load current (FLA) for three-phase AC motor			at 480V	A	77
			at 600V	A	77
Yielded mechanical performance					
for three-phase AC motor			200/208V	HP	25
			220/230V	HP	30
			460/480V	HP	60
			575/600V	HP	75
General USE					
Contactor			AC current	A	115
<b>Ambient conditions</b>					

Temperature

Operating temperature

min	°C	-40
max	°C	70

Storage temperature

min	°C	-50
max	°C	80

Max altitude

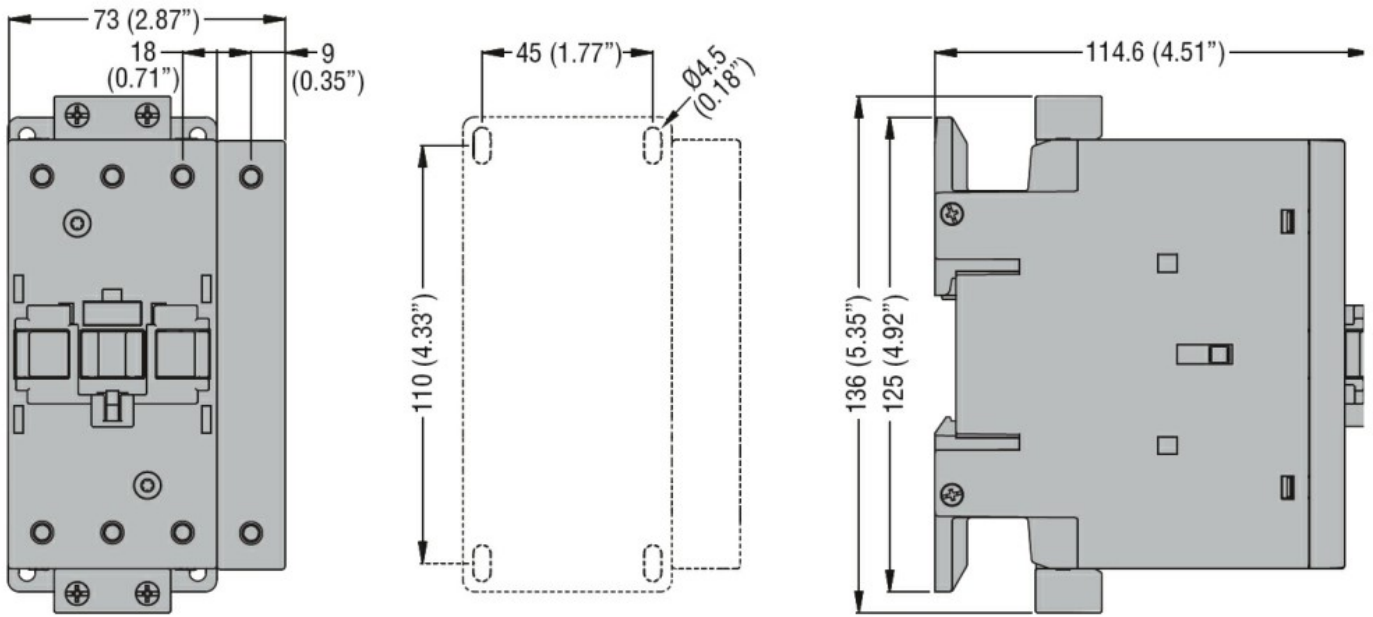
m	3000
---	------

Resistance & Protection

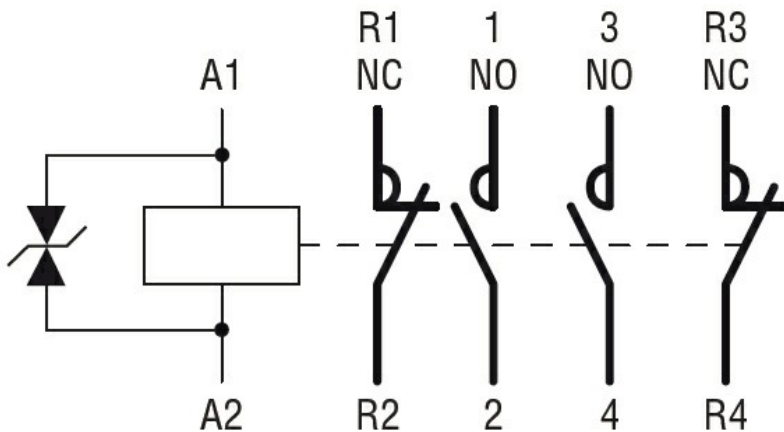
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC  
cULus

---

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching