



Product designation	Power contactor		
Product type designation	BF420		
<b>Contact characteristics</b>			
Number of poles	Nr.	3	
Rated insulation voltage $U_i$ IEC/EN	V	1000	
Rated impulse withstand voltage $U_{imp}$	kV	8	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current $I_{th}$		A	630
Operational current $I_e$	AC-1 ( $\leq 40^\circ C$ ) A 600 AC-1 ( $\leq 55^\circ C$ ) A 530 AC-1 ( $\leq 70^\circ C$ ) A 460 AC-3 ( $\leq 440V \leq 55^\circ C$ ) A 420 AC-4 (400V) A 200		
Rated operational power AC-3 ( $T \leq 55^\circ C$ )	230V	kW	132
	400V	kW	200
	415V	kW	250
	440V	kW	250
	500V	kW	250
	690V	kW	355
	1000V	kW	170
Rated operational current AC-3 ( $T \leq 55^\circ C$ )	230V	A	420
	400V	A	420
	415V	A	420
	440V	A	420
	500V	A	344
	690V	A	354
	1000V	A	170
Rated operational power AC-1 ( $T \leq 40^\circ C$ )	230V	kW	238
	400V	kW	436
	500V	kW	480
	690V	kW	753
IEC max current $I_e$ in DC1 with $L/R \leq 1ms$ with 3 poles in series	330V	A	350
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15ms$ with 3 poles in series	330V	A	280
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15ms$ with 4 poles in series	330V	A	350
	460V	A	280
Short-time allowable current for 10s (IEC/EN60947-1)		A	3360

## Protection fuse

	gG (IEC)	A	800
	aM (IEC)	A	500

Making capacity (RMS value)	A	4200
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Breaking capacity at voltage	440V	A	4200
	500V	A	2752
	690V	A	2832

Resistance per pole (average value)	mΩ	0.09
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Power dissipation per pole (average value)	I <sub>th</sub>	W	37
	AC-3	W	18

Tightening torque for terminals	min	Nm	55
	max	Nm	55
	min	Ibin	486
	max	Ibin	486

Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	Ibin	7.1
	max	Ibin	8.8

Power terminal protection according to IEC/EN 60529	IP00
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## Mechanical features

Operating position	normal	Vertical plan
	allowable	±30°

Fixing	Screw
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## Operations

Mechanical life	cycles	5000000
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Electrical life	cycles	700000
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## Safety related data

Performance level B10d according to EN/ISO 13489-1
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rated load	cycles	700000
mechanical load	cycles	5000000

EMC compatibility	yes
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## AC coil operating

Rated AC voltage at 50/60Hz, 60Hz
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min	V	250
max	V	500

## AC operating voltage

of 50/60Hz coil powered at 50Hz
pick-up

min	%Us	80 Us min
max	%Us	110 Us max
max	%Us	≤70 Us min

of 50/60Hz coil powered at 60Hz
pick-up

min	%Us	80 Us min
max	%Us	110 Us max
max	%Us	≤70 Us min

## AC average coil consumption at 20°C

of 50/60Hz coil powered at 50Hz

in-rush	VA	390
holding	VA	12

of 50/60Hz coil powered at 60Hz

in-rush	VA	390
holding	VA	12

Dissipation at holding ≤20°C 50Hz

W 4

## DC coil operating

DC rated control voltage

min	V	250
max	V	500

DC operating voltage

pick-up

min	%Us	85 Us min
max	%Us	110 Us max

drop-out

max %Us ≤70 Us min

Average coil consumption ≤20°C

in-rush	W	390
holding	W	4

## Max cycles frequency

Mechanical operation

cycles/h 1000

## Operating times

Average time for Us control

in AC

Closing NO

min	ms	95
max	ms	135

Opening NO

min	ms	40
max	ms	53

## UL technical data

Rated operational voltage AC (UL)

V 600

Yielded mechanical performance

for three-phase AC motor

200/208V	HP	150
220/240V	HP	150
460/480V	HP	350
575/600V	HP	450

## General USE

Contactor

AC current A 630

Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	800
Fuse class	L	

Standard fault

Short circuit current	kA	30
Fuse rating	A	1000
Fuse class	L	

## Ambient conditions

Temperature

Operating temperature

min	°C	-40
max	°C	70

Storage temperature

min	°C	-50
max	°C	80

Max altitude

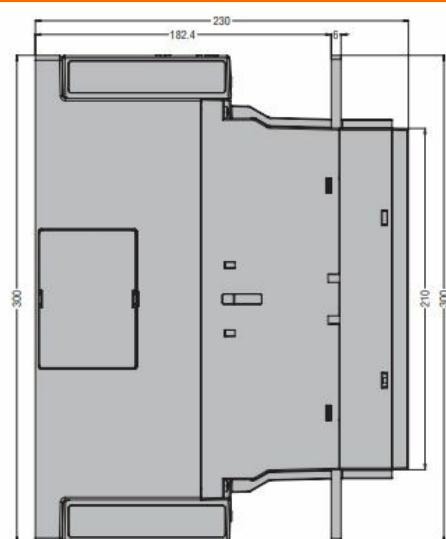
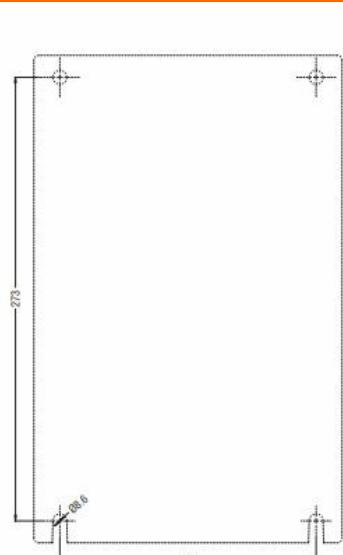
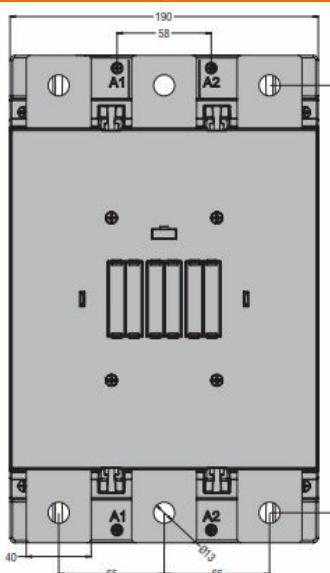
m 3000

Resistance & Protection

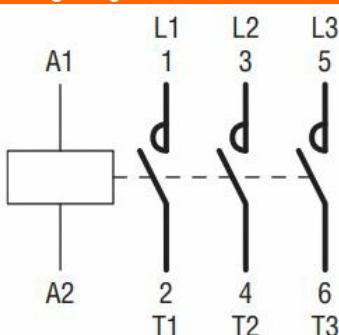
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

cULus

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching