



Product designation				Power contactor
Product type designation				BF18
<b>Contact characteristics</b>				
Number of poles	Nr.			4
Rated insulation voltage $U_i$ IEC/EN	V			690
Rated impulse withstand voltage $U_{imp}$	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current $I_{th}$	A			32
Operational current $I_e$	AC-1 ( $\leq 40^\circ\text{C}$ )	A	32	
	AC-1 ( $\leq 55^\circ\text{C}$ )	A	26	
	AC-1 ( $\leq 70^\circ\text{C}$ )	A	23	
	AC-3 ( $\leq 440\text{V} \leq 55^\circ\text{C}$ )	A	18	
	AC-4 (400V)	A	8.5	
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V	kW	12	
	400V	kW	21	
	500V	kW	26	
	690V	kW	36	
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	17	
	48V	A	15	
	75V	A	15	
	110V	A	6	
	220V	A	-	
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	20	
	48V	A	20	
	75V	A	20	
	110V	A	13	
	220V	A	1	
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	22	
	48V	A	22	
	75V	A	20	
	110V	A	16	
	220V	A	11	
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series	$\leq 24\text{V}$	A	22	
	48V	A	22	
	75V	A	20	
	110V	A	18	
	220V	A	13	

IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series

≤24V	A	12
48V	A	11
75V	A	11
110V	A	2
220V	A	–

IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series

≤24V	A	15
48V	A	13
75V	A	13
110V	A	8
220V	A	2

IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series

≤24V	A	18
48V	A	18
75V	A	16
110V	A	12
220V	A	6

IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series

≤24V	A	18
48V	A	18
75V	A	16
110V	A	13
220V	A	8

Short-time allowable current for 10s (IEC/EN60947-1)

A	200
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Protection fuse

gG (IEC)	A	32
aM (IEC)	A	20

Making capacity (RMS value)

A	180
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Breaking capacity at voltage

440V	A	144
500V	A	120
690V	A	94

Resistance per pole (average value)

mΩ	2.5
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Power dissipation per pole (average value)

Ith	W	2.6
AC-3	W	0.8

Tightening torque for terminals

min	Nm	1.5
max	Nm	1.8
min	Ibin	1.1
max	Ibin	1.5

Tightening torque for coil terminal

min	Nm	0.8
max	Nm	1
min	Ibin	0.8
max	Ibin	0.74

Max number of wires simultaneously connectable

Nr.	2
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Conductor section

AWG/Kcmil

max	10
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Flexible w/o lug conductor section

min	mm <sup>2</sup>	1
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		max	mm <sup>2</sup>	6
Flexible c/w lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
<b>Mechanical features</b>				
Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	360
Conductor section	AWG/kcmil conductor section	max		10
<b>Operations</b>				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
<b>Safety related data</b>				
Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes
<b>AC coil operating</b>				
Rated AC voltage at 60Hz			V	230
AC operating voltage	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C	of 60Hz coil powered at 60Hz			
		in-rush	VA	75
		holding	VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5
<b>Max cycles frequency</b>				
Mechanical operation			cycles/h	3600
<b>Operating times</b>				
Average time for Us control	in AC			
	Closing NO	min	ms	8
		max	ms	24
	Opening NO	min	ms	10
		max	ms	20

Closing NC	min	ms	14
	max	ms	28
Opening NC	min	ms	7
	max	ms	18

### UL technical data

Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	3

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

General USE

Contactor

AC current	A	32
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	60
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	80

### Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

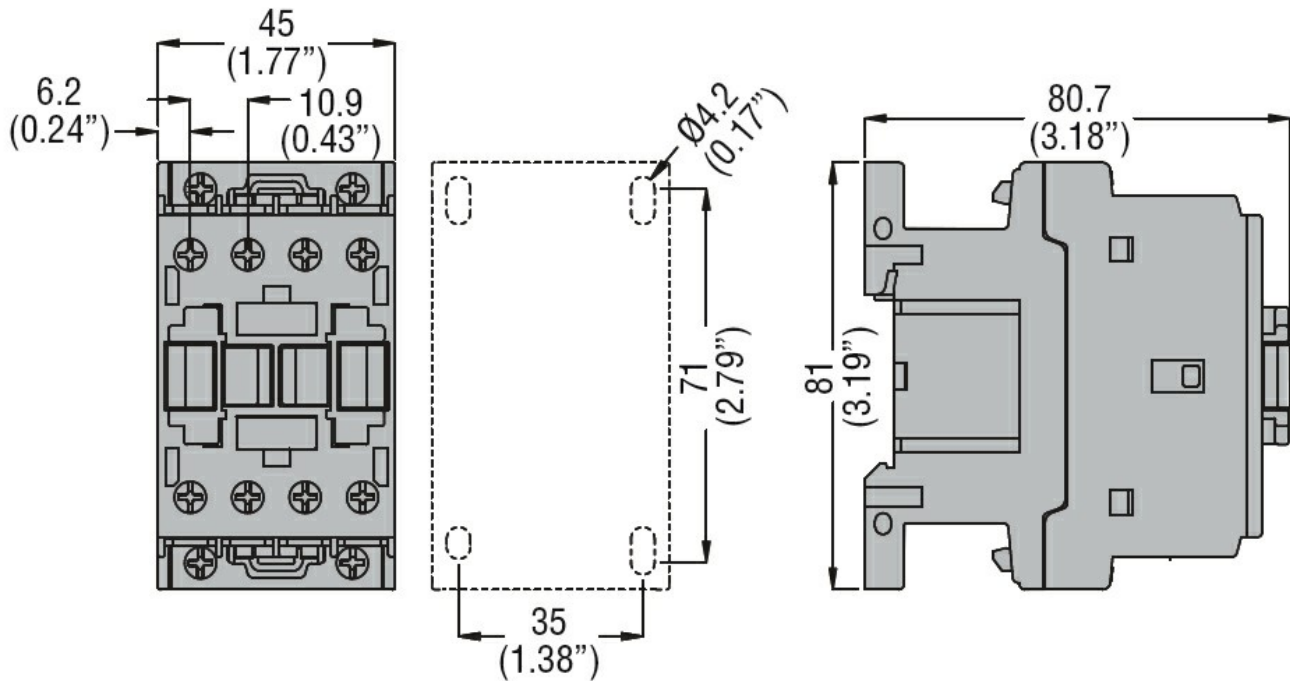
m	3000
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### Resistance & Protection

Pollution degree

3

### Dimensions



### Wiring diagrams



### Certifications and compliance

#### Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60335-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

#### Certificates

CCC  
cULus  
EAC

### ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching