



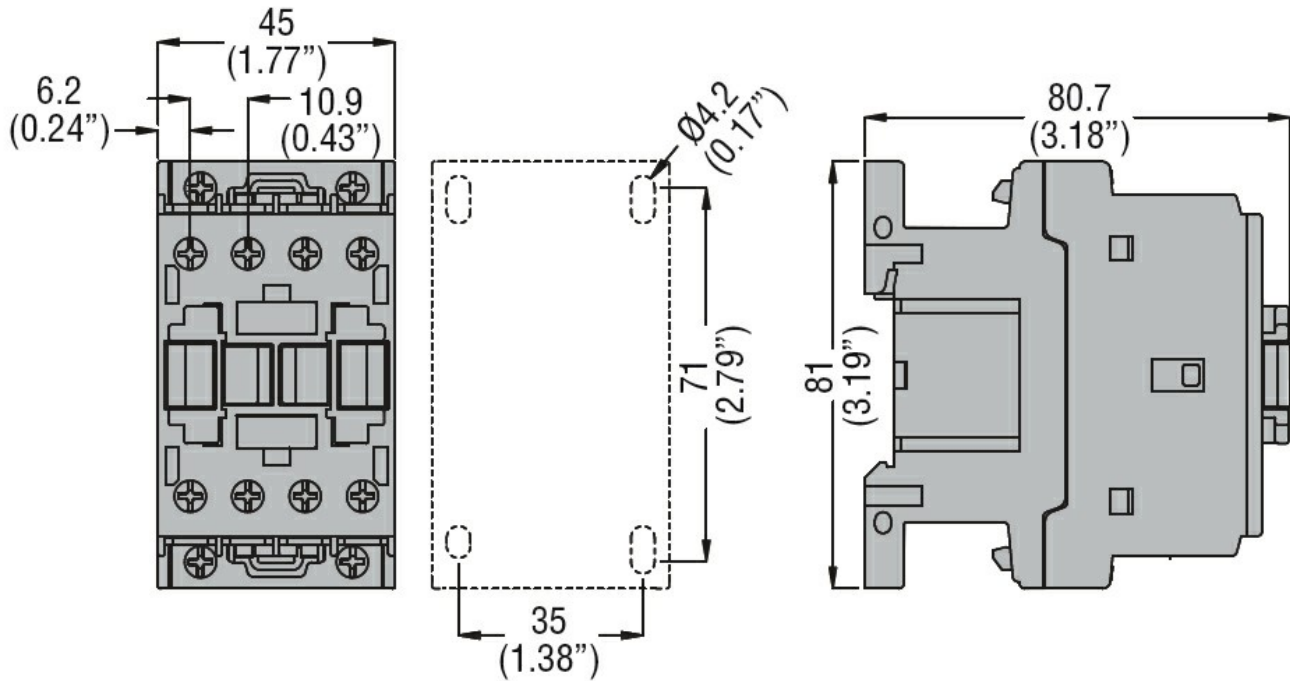
|  |   |    |     |                 |
|--|---|----|-----|-----------------|
| Product designation  |   |    |     | Power contactor |
| Product type designation   |   |    |     | BF18            |
| <b>Contact characteristics</b>   |   |    |     |                 |
| Number of poles  | Nr.   |    |     | 4               |
| Rated insulation voltage $U_i$ IEC/EN  | V   |    |     | 690             |
| Rated impulse withstand voltage $U_{imp}$                                      | kV  |    |     | 6               |
| Operational frequency  | min   | Hz | 25  |                 |
|  | max   | Hz | 400 |                 |
| IEC Conventional free air thermal current $I_{th}$                             | A   |    |     | 32              |
| Operational current $I_e$  | AC-1 ( $\leq 40^\circ\text{C}$ )                  | A  | 32  |                 |
|  | AC-1 ( $\leq 55^\circ\text{C}$ )                  | A  | 26  |                 |
|  | AC-1 ( $\leq 70^\circ\text{C}$ )                  | A  | 23  |                 |
|  | AC-3 ( $\leq 440\text{V} \leq 55^\circ\text{C}$ ) | A  | 18  |                 |
|  | AC-4 (400V)                                       | A  | 8.5 |                 |
| Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )                     | 230V  | kW | 12  |                 |
|  | 400V  | kW | 21  |                 |
|  | 500V  | kW | 26  |                 |
|  | 690V  | kW | 36  |                 |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series | $\leq 24\text{V}$                                 | A  | 17  |                 |
|  | 48V   | A  | 15  |                 |
|  | 75V   | A  | 15  |                 |
|  | 110V  | A  | 6   |                 |
|  | 220V  | A  | -   |                 |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series | $\leq 24\text{V}$                                 | A  | 20  |                 |
|  | 48V   | A  | 20  |                 |
|  | 75V   | A  | 20  |                 |
|  | 110V  | A  | 13  |                 |
|  | 220V  | A  | 1   |                 |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series | $\leq 24\text{V}$                                 | A  | 22  |                 |
|  | 48V   | A  | 22  |                 |
|  | 75V   | A  | 20  |                 |
|  | 110V  | A  | 16  |                 |
|  | 220V  | A  | 11  |                 |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series | $\leq 24\text{V}$                                 | A  | 22  |                 |
|  | 48V   | A  | 22  |                 |
|  | 75V   | A  | 20  |                 |
|  | 110V  | A  | 18  |                 |
|  | 220V  | A  | 13  |                 |

|  |  |                  |      |
|--|--|------------------|------|
| IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 1 poles in series | ≤24V   | A                | 12   |
|  | 48V  | A                | 11   |
|  | 75V  | A                | 11   |
|  | 110V   | A                | 2    |
|  | 220V   | A                | –    |
|  | IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 2 poles in series | ≤24V             | A    |
| 48V  |  | A                | 13   |
| 75V  |  | A                | 13   |
| 110V   |  | A                | 8    |
| 220V   |  | A                | 2    |
| IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 3 poles in series |  | ≤24V             | A    |
|  | 48V  | A                | 18   |
|  | 75V  | A                | 16   |
|  | 110V   | A                | 12   |
|  | 220V   | A                | 6    |
|  | IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 4 poles in series | ≤24V             | A    |
| 48V  |  | A                | 18   |
| 75V  |  | A                | 16   |
| 110V   |  | A                | 13   |
| 220V   |  | A                | 8    |
| Short-time allowable current for 10s (IEC/EN60947-1)                             |  |                  | A    |
| Protection fuse  | gG (IEC)   | A                | 32   |
|  | aM (IEC)   | A                | 20   |
| Making capacity (RMS value)  |  | A                | 180  |
| Breaking capacity at voltage   | 440V   | A                | 144  |
|  | 500V   | A                | 120  |
|  | 690V   | A                | 94   |
|  |  |                  | mΩ   |
| Resistance per pole (average value)  |  |                  |      |
| Power dissipation per pole (average value)                                       | I <sub>th</sub>  | W                | 2.6  |
|  | AC-3   | W                | 0.8  |
| Tightening torque for terminals  | min  | Nm               | 1.5  |
|  | max  | Nm               | 1.8  |
|  | min  | I <sub>bin</sub> | 1.1  |
|  | max  | I <sub>bin</sub> | 1.5  |
|  |  |                  |      |
| Tightening torque for coil terminal  | min  | Nm               | 0.8  |
|  | max  | Nm               | 1    |
|  | min  | I <sub>bin</sub> | 0.8  |
|  | max  | I <sub>bin</sub> | 0.74 |
|  |  |                  |      |
| Max number of wires simultaneously connectable                                   |  | Nr.              | 2    |
| Conductor section  | AWG/Kcmil  |                  |      |
|  | max  |                  | 10   |
| Flexible w/o lug conductor section   | min  | mm <sup>2</sup>  | 1    |

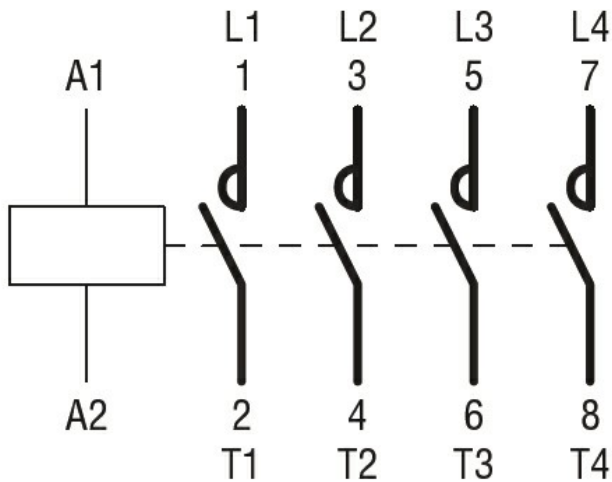
|   |                                 |                            |                 |                          |
|---|---------------------------------|----------------------------|-----------------|--------------------------|
|   |                                 | max                        | mm <sup>2</sup> | 6                        |
| Flexible c/w lug conductor section                  |                                 | min                        | mm <sup>2</sup> | 1                        |
|   |                                 | max                        | mm <sup>2</sup> | 4                        |
| Flexible with insulated spade lug conductor section |                                 | min                        | mm <sup>2</sup> | 1                        |
|   |                                 | max                        | mm <sup>2</sup> | 4                        |
| Power terminal protection according to IEC/EN 60529 |                                 |                            |                 | IP20 when properly wired |
| <b>Mechanical features</b>                          |                                 |                            |                 |                          |
| Operating position                                  |                                 | normal allowable           |                 | Vertical plan ±30°       |
| Fixing  |                                 |                            |                 | Screw / DIN rail 35mm    |
| Weight  |                                 |                            | g               | 362                      |
| Conductor section                                   | AWG/kcmil conductor section     |                            |                 |                          |
|   |                                 | max                        |                 | 10                       |
| <b>Operations</b>                                   |                                 |                            |                 |                          |
| Mechanical life                                     |                                 |                            | cycles          | 20000000                 |
| Electrical life                                     |                                 |                            | cycles          | 1600000                  |
| <b>Safety related data</b>                          |                                 |                            |                 |                          |
| Performance level B10d according to EN/ISO 13489-1  |                                 | rated load mechanical load | cycles          | 1600000                  |
|   |                                 |                            | cycles          | 20000000                 |
| Mirror contacts according to IEC/EN 60947-4-1       |                                 |                            |                 | yes                      |
| EMC compatibility                                   |                                 |                            |                 | yes                      |
| <b>AC coil operating</b>                            |                                 |                            |                 |                          |
| Rated AC voltage at 50/60Hz                         |                                 |                            | V               | 48                       |
| AC operating voltage                                | of 50/60Hz coil powered at 50Hz |                            |                 |                          |
|   | pick-up                         | min                        | %Us             | 80                       |
|   |                                 | max                        | %Us             | 110                      |
|   | drop-out                        | min                        | %Us             | 20                       |
|   |                                 | max                        | %Us             | 55                       |
|   | of 50/60Hz coil powered at 60Hz |                            |                 |                          |
|   | pick-up                         | min                        | %Us             | 85                       |
|   |                                 | max                        | %Us             | 110                      |
|   | drop-out                        | min                        | %Us             | 20                       |
|   |                                 | max                        | %Us             | 55                       |
| AC average coil consumption at 20°C                 | of 50/60Hz coil powered at 50Hz |                            |                 |                          |
|   |                                 | in-rush                    | VA              | 75                       |
|   |                                 | holding                    | VA              | 9                        |
|   | of 50/60Hz coil powered at 60Hz |                            |                 |                          |
|   |                                 | in-rush                    | VA              | 70                       |
|   |                                 | holding                    | VA              | 6.5                      |
|   | of 60Hz coil powered at 60Hz    |                            |                 |                          |
|   |                                 | in-rush                    | VA              | 75                       |

|  |                       |          |       |
|--|-----------------------|----------|-------|
|  | holding               | VA       | 9     |
| Dissipation at holding ≤20°C 50Hz                |                       | W        | 2.5   |
| <b>Max cycles frequency</b>                      |                       |          |       |
| Mechanical operation                             |                       | cycles/h | 3600  |
| <b>Operating times</b>                           |                       |          |       |
| Average time for Us control<br>in AC             |                       |          |       |
|  | Closing NO            |          |       |
|  |                       | min      | ms 8  |
|  |                       | max      | ms 24 |
|  | Opening NO            |          |       |
|  |                       | min      | ms 10 |
|  |                       | max      | ms 20 |
|  | Closing NC            |          |       |
|  |                       | min      | ms 14 |
|  |                       | max      | ms 28 |
|  | Opening NC            |          |       |
|  |                       | min      | ms 7  |
|  |                       | max      | ms 18 |
| <b>UL technical data</b>                         |                       |          |       |
| Full-load current (FLA) for three-phase AC motor |                       |          |       |
|  | at 480V               | A        | 14    |
|  | at 600V               | A        | 17    |
| Yielded mechanical performance                   |                       |          |       |
| for single-phase AC motor                        |                       |          |       |
|  | 110/120V              | HP       | 1     |
|  | 230V                  | HP       | 3     |
| for three-phase AC motor                         |                       |          |       |
|  | 200/208V              | HP       | 5     |
|  | 220/230V              | HP       | 5     |
|  | 460/480V              | HP       | 10    |
|  | 575/600V              | HP       | 15    |
| General USE                                      |                       |          |       |
| Contactor  |                       |          |       |
|  | AC current            | A        | 32    |
| Short-circuit protection fuse, 600V              |                       |          |       |
| High fault                                       |                       |          |       |
|  | Short circuit current | kA       | 100   |
|  | Fuse rating           | A        | 60    |
|  | Fuse class            |          | J     |
| Standard fault                                   |                       |          |       |
|  | Short circuit current | kA       | 5     |
|  | Fuse rating           | A        | 80    |
| <b>Ambient conditions</b>                        |                       |          |       |
| Temperature                                      |                       |          |       |
| Operating temperature                            |                       |          |       |
|  | min                   | °C       | -50   |
|  | max                   | °C       | 70    |
| Storage temperature                              |                       |          |       |
|  | min                   | °C       | -60   |
|  | max                   | °C       | 80    |
| Max altitude                                     |                       | m        | 3000  |
| <b>Resistance &amp; Protection</b>               |                       |          |       |
| Pollution degree                                 |                       |          | 3     |

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

Certificates

CCC  
cULus  
EAC

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching