



Product designation

Power contactor

Product type designation

BF18

**Contact characteristics**

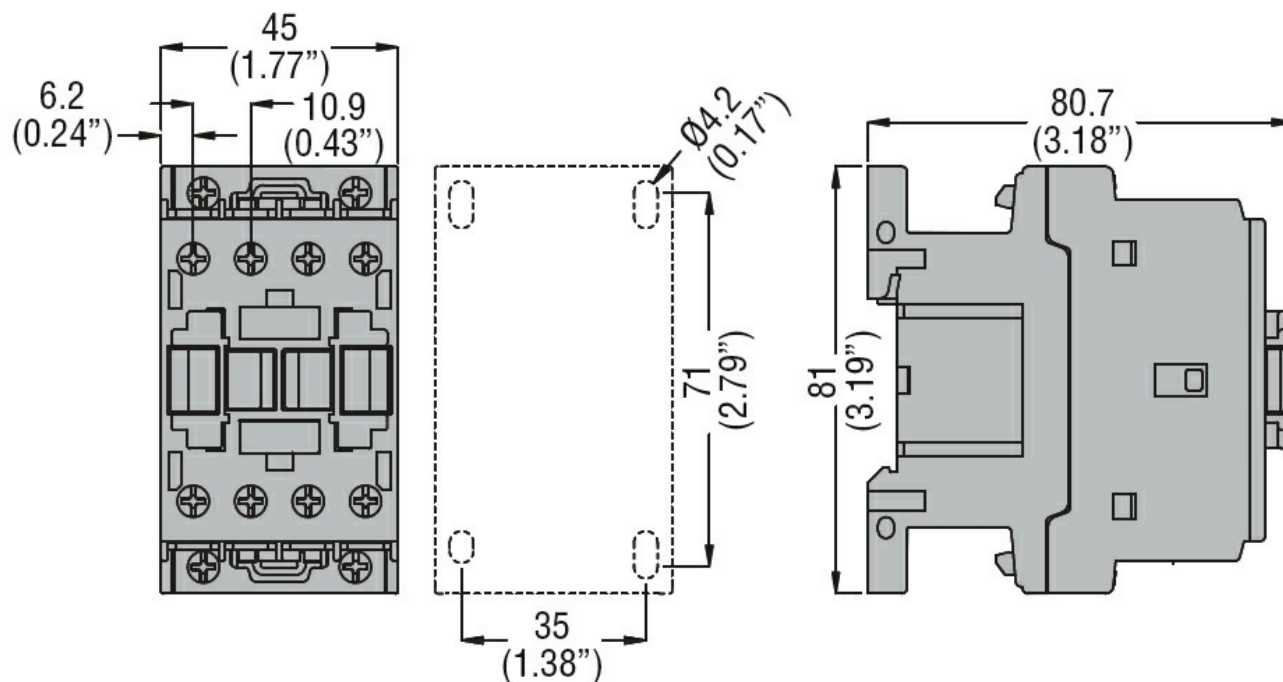
|  |  |       |
|--|--|-------|
| Number of poles  | Nr.  | 4     |
| Rated insulation voltage $U_i$ IEC/EN  | V  | 690   |
| Rated impulse withstand voltage $U_{imp}$                                      | kV   | 6     |
| Operational frequency  | min Hz   | 25    |
|  | max Hz   | 400   |
| IEC Conventional free air thermal current $I_{th}$                             | A  | 32    |
| Operational current $I_e$  | AC-1 ( $\leq 40^\circ\text{C}$ )                   | A 32  |
|  | AC-1 ( $\leq 55^\circ\text{C}$ )                   | A 26  |
|  | AC-1 ( $\leq 70^\circ\text{C}$ )                   | A 23  |
|  | AC-3 ( $\leq 440\text{V } \leq 55^\circ\text{C}$ ) | A 18  |
|  | AC-4 (400V)  | A 8.5 |
| Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )                     | 230V kW  | 12    |
|  | 400V kW  | 21    |
|  | 500V kW  | 26    |
|  | 690V kW  | 36    |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series | $\leq 24\text{V}$ A                                | 17    |
|  | 48V A  | 15    |
|  | 75V A  | 15    |
|  | 110V A   | 6     |
|  | 220V A   | –     |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series | $\leq 24\text{V}$ A                                | 20    |
|  | 48V A  | 20    |
|  | 75V A  | 20    |
|  | 110V A   | 13    |
|  | 220V A   | 1     |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series | $\leq 24\text{V}$ A                                | 22    |
|  | 48V A  | 22    |
|  | 75V A  | 20    |
|  | 110V A   | 16    |
|  | 220V A   | 11    |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series | $\leq 24\text{V}$ A                                | 22    |
|  | 48V A  | 22    |
|  | 75V A  | 20    |
|  | 110V A   | 18    |
|  | 220V A   | 13    |

|  |          |                 |      |
|--|----------|-----------------|------|
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series |          |                 |      |
| ≤24V   | A        | 12              |      |
| 48V  | A        | 11              |      |
| 75V  | A        | 11              |      |
| 110V   | A        | 2               |      |
| 220V   | A        | –               |      |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series |          |                 |      |
| ≤24V   | A        | 15              |      |
| 48V  | A        | 13              |      |
| 75V  | A        | 13              |      |
| 110V   | A        | 8               |      |
| 220V   | A        | 2               |      |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series |          |                 |      |
| ≤24V   | A        | 18              |      |
| 48V  | A        | 18              |      |
| 75V  | A        | 16              |      |
| 110V   | A        | 12              |      |
| 220V   | A        | 6               |      |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series |          |                 |      |
| ≤24V   | A        | 18              |      |
| 48V  | A        | 18              |      |
| 75V  | A        | 16              |      |
| 110V   | A        | 13              |      |
| 220V   | A        | 8               |      |
| Short-time allowable current for 10s (IEC/EN60947-1)                 |          | A               | 200  |
| Protection fuse  |          |                 |      |
|  | gG (IEC) | A               | 32   |
|  | aM (IEC) | A               | 20   |
| Making capacity (RMS value)  |          | A               | 180  |
| Breaking capacity at voltage   |          |                 |      |
|  | 440V     | A               | 144  |
|  | 500V     | A               | 120  |
|  | 690V     | A               | 94   |
| Resistance per pole (average value)                                  |          | mΩ              | 2.5  |
| Power dissipation per pole (average value)                           |          |                 |      |
|  | Ith      | W               | 2.6  |
|  | AC-3     | W               | 0.8  |
| Tightening torque for terminals                                      |          |                 |      |
|  | min      | Nm              | 1.5  |
|  | max      | Nm              | 1.8  |
|  | min      | Ibin            | 1.1  |
|  | max      | Ibin            | 1.5  |
| Tightening torque for coil terminal                                  |          |                 |      |
|  | min      | Nm              | 0.8  |
|  | max      | Nm              | 1    |
|  | min      | Ibin            | 0.8  |
|  | max      | Ibin            | 0.74 |
| Max number of wires simultaneously connectable                       |          | Nr.             | 2    |
| Conductor section  |          |                 |      |
| AWG/Kcmil  |          |                 |      |
|  | max      |                 | 10   |
| Flexible w/o lug conductor section                                   |          |                 |      |
|  | min      | mm <sup>2</sup> | 1    |

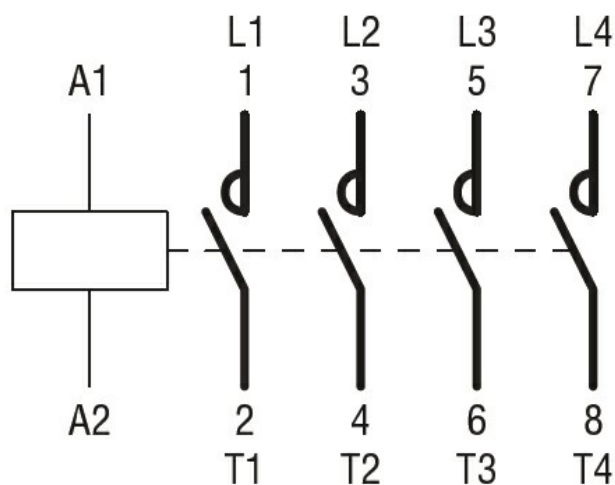
|   |                            |                 |                          |
|---|----------------------------|-----------------|--------------------------|
|   | max                        | mm <sup>2</sup> | 6                        |
| Flexible c/w lug conductor section                  | min                        | mm <sup>2</sup> | 1                        |
|   | max                        | mm <sup>2</sup> | 4                        |
| Flexible with insulated spade lug conductor section | min                        | mm <sup>2</sup> | 1                        |
|   | max                        | mm <sup>2</sup> | 4                        |
| Power terminal protection according to IEC/EN 60529 |                            |                 | IP20 when properly wired |
| <b>Mechanical features</b>                          |                            |                 |                          |
| Operating position                                  | normal allowable           |                 | Vertical plan ±30°       |
| Fixing  |                            |                 | Screw / DIN rail 35mm    |
| Weight  |                            | g               | 366                      |
| Conductor section                                   |                            |                 |                          |
| AWG/kcmil conductor section                         | max                        |                 | 10                       |
| <b>Operations</b>                                   |                            |                 |                          |
| Mechanical life                                     |                            | cycles          | 20000000                 |
| Electrical life                                     |                            | cycles          | 1600000                  |
| <b>Safety related data</b>                          |                            |                 |                          |
| Performance level B10d according to EN/ISO 13489-1  | rated load mechanical load | cycles          | 1600000                  |
|   |                            | cycles          | 20000000                 |
| Mirror contacts according to IEC/EN 60947-4-1       |                            |                 | yes                      |
| EMC compatibility                                   |                            |                 | yes                      |
| <b>AC coil operating</b>                            |                            |                 |                          |
| Rated AC voltage at 50/60Hz                         |                            | V               | 24                       |
| AC operating voltage                                |                            |                 |                          |
| of 50/60Hz coil powered at 50Hz                     |                            |                 |                          |
| pick-up   | min                        | %Us             | 80                       |
|   | max                        | %Us             | 110                      |
| drop-out  | min                        | %Us             | 20                       |
|   | max                        | %Us             | 55                       |
| of 50/60Hz coil powered at 60Hz                     |                            |                 |                          |
| pick-up   | min                        | %Us             | 85                       |
|   | max                        | %Us             | 110                      |
| drop-out  | min                        | %Us             | 20                       |
|   | max                        | %Us             | 55                       |
| AC average coil consumption at 20°C                 |                            |                 |                          |
| of 50/60Hz coil powered at 50Hz                     | in-rush holding            | VA              | 75                       |
|   |                            | VA              | 9                        |
| of 50/60Hz coil powered at 60Hz                     | in-rush holding            | VA              | 70                       |
|   |                            | VA              | 6.5                      |
| of 60Hz coil powered at 60Hz                        | in-rush                    | VA              | 75                       |

|  |                       |          |      |
|--|-----------------------|----------|------|
|  | holding               | VA       | 9    |
| Dissipation at holding ≤20°C 50Hz                |                       | W        | 2.5  |
| Max cycles frequency                             |                       |          |      |
| Mechanical operation                             |                       | cycles/h | 3600 |
| Operating times                                  |                       |          |      |
| Average time for Us control in AC                |                       |          |      |
|  | Closing NO            |          |      |
|  | min                   | ms       | 8    |
|  | max                   | ms       | 24   |
|  | Opening NO            |          |      |
|  | min                   | ms       | 10   |
|  | max                   | ms       | 20   |
|  | Closing NC            |          |      |
|  | min                   | ms       | 14   |
|  | max                   | ms       | 28   |
|  | Opening NC            |          |      |
|  | min                   | ms       | 7    |
|  | max                   | ms       | 18   |
| UL technical data                                |                       |          |      |
| Full-load current (FLA) for three-phase AC motor |                       |          |      |
|  | at 480V               | A        | 14   |
|  | at 600V               | A        | 17   |
| Yielded mechanical performance                   |                       |          |      |
| for single-phase AC motor                        |                       |          |      |
|  | 110/120V              | HP       | 1    |
|  | 230V                  | HP       | 3    |
| for three-phase AC motor                         |                       |          |      |
|  | 200/208V              | HP       | 5    |
|  | 220/230V              | HP       | 5    |
|  | 460/480V              | HP       | 10   |
|  | 575/600V              | HP       | 15   |
| General USE                                      |                       |          |      |
| Contactor  |                       |          |      |
|  | AC current            | A        | 32   |
| Short-circuit protection fuse, 600V              |                       |          |      |
| High fault                                       |                       |          |      |
|  | Short circuit current | kA       | 100  |
|  | Fuse rating           | A        | 60   |
|  | Fuse class            |          | J    |
| Standard fault                                   |                       |          |      |
|  | Short circuit current | kA       | 5    |
|  | Fuse rating           | A        | 80   |
| Ambient conditions                               |                       |          |      |
| Temperature                                      |                       |          |      |
| Operating temperature                            |                       |          |      |
|  | min                   | °C       | -50  |
|  | max                   | °C       | 70   |
| Storage temperature                              |                       |          |      |
|  | min                   | °C       | -60  |
|  | max                   | °C       | 80   |
| Max altitude                                     |                       | m        | 3000 |
| Resistance & Protection                          |                       |          |      |
| Pollution degree                                 |                       |          | 3    |

## Dimensions



## Wiring diagrams



## Certifications and compliance

### Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

### Certificates

CCC  
cULus  
EAC

## ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching