Product designation			Power contactor
Product type designation			BF18
Contact characteristics			
Number of poles		Nr.	4
Rated insulation voltage Ui IEC/EN		V	690
Rated impulse withstand voltage Uimp		kV	6
Operational frequency			
	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith		A	32
Operational current Ie			
	AC-1 (≤40°C)	A	32
	AC-1 (≤55°C)	A	26
	AC-1 (≤70°C)	A	23
	AC-3 (≤440V ≤55°C)	A	18
	AC-4 (400V)	A	8.5
Rated operational power AC-1 (T≤40°C)			
	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	Ith	W	2.6
	AC-3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	lbin	1.1
	max	lbin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	lbin	0.8
	max	lbin	0.74
Max number of wires simultaneously connectable		Nr.	2

Conductor section				
	AWG/Kcmil			
		max		10
	Flexible w/o lug conductor section			
		min	mm²	1
		max	mm²	6
	Flexible c/w lug conductor section			
		min	mm²	1
		max	mm²	4
	Flexible with insulated spade lug conductor section			
		min	mm²	1
		max	mm²	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position				
		normal		Vertical plan
		allowable		±30°
Fixing				Screw / DIN rail 35mm
Weight			g	496
Conductor section				
	AWG/kcmil conductor section			
		max		10
Auxiliary contact characteristics				
Thermal current Ith			A	32
IEC/EN 60947-5-1 designation				A600 - P600
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1				
		rated load	cycles	1600000
		mechanical load	cycles	20000000
Mirror contats according to IEC/EN 609474-4-1				YES
EMC compatibility				yes
DC coil operating				
DC rated control voltage			V	48
DC operating voltage				
	pick-up			
		min	%Us	80
		max	%Us	110
	drop-out			
		min	%Us	10
		max	%Us	40
Average coil consumption ≤20°C				
		in-rush	W	2.4
		holding	W	2.4
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
	in AC			

		Closing NO		
			min	ms 8
			max	ms 24
		Opening NO		
			min	ms 10
			max	ms 20
		Closing NC		
			min	ms 14
			max	ms 28
		Opening NC		
			min	ms 7
			max	ms 18
	in DC			
		Closing NC		
			min	ms 24
			max	ms 30
		Opening NC		
			min	ms 67
			max	ms 81
UL technical data				
Full-load current (FLA) for three-phase AC motor				
			at 480V	A 14
			at 600V	A 17
Yielded mechanical performance				
	for single-phase AC motor			
			110/120V	HP 1
			230V	HP 3
	for three-phase AC motor			
			200/208V	HP 5
			220/230V	HP 5
			460/480V	HP 10
			575/600V	HP 15
General USE				
	Contactor			
			AC current	A 32
	Auxiliary contacts			
			AC voltage	V 600
			AC current	A 10
			DC voltage	V 250
			DC current	A 1
Contact rating of auxiliary contacts according to UL				SI - A600
Ambient conditions				
Temperature				
	Operating temperature			
			min	°C -50
			max	°C 70
	Storage temperature			
			min	°C -60
			max	°C 80
Max altitude				m 3000
Resistance & Protection				
Pollution degree				3
Certifications and compliance				
Compliance				

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN/BS 60947-1
IEC/EN/BS 60947-4-1
UL 60947-1
UL 60947-4-1

ETIM classification

ETIM 8.0	EC000066 - Power contactor, AC switching