



Product designation				Power contactor
Product type designation				BF18
Contact characteristics				
Number of poles	Nr.			4
Rated insulation voltage U _i IEC/EN	V			690
Rated impulse withstand voltage U _{imp}	kV			6
Operational frequency	min	Hz	25	
	max	Hz	400	
IEC Conventional free air thermal current I _{th}	A			32
Operational current I _e	AC-1 (≤40°C)	A	32	
	AC-1 (≤55°C)	A	26	
	AC-1 (≤70°C)	A	23	
	AC-3 (≤440V ≤55°C)	A	18	
	AC-4 (400V)	A	8.5	
Rated operational power AC-1 (T≤40°C)	230V	kW	12	
	400V	kW	21	
	500V	kW	26	
	690V	kW	36	
Short-time allowable current for 10s (IEC/EN60947-1)	A			200
Protection fuse	gG (IEC)	A	32	
	aM (IEC)	A	20	
Making capacity (RMS value)	A			180
Breaking capacity at voltage	440V	A	144	
	500V	A	120	
	690V	A	94	
Resistance per pole (average value)	mΩ			2.5
Power dissipation per pole (average value)	I _{th}	W	2.6	
	AC-3	W	0.8	
Tightening torque for terminals	min	Nm	1.5	
	max	Nm	1.8	
	min	lbin	1.1	
	max	lbin	1.5	
Tightening torque for coil terminal	min	Nm	0.8	
	max	Nm	1	
	min	lbin	0.8	
	max	lbin	0.74	
Max number of wires simultaneously connectable	Nr.			2

Conductor section

AWG/Kcmil			max	10
Flexible w/o lug conductor section			min	mm ² 1
			max	mm ² 6
Flexible c/w lug conductor section			min	mm ² 1
			max	mm ² 4
Flexible with insulated spade lug conductor section			min	mm ² 1
			max	mm ² 4

Power terminal protection according to IEC/EN 60529

IP20 when properly wired

Mechanical features

Operating position

normal allowable Vertical plan ±30°

Fixing

Screw / DIN rail 35mm

Weight

g 362

Conductor section

AWG/kcmil conductor section			max	10
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Auxiliary contact characteristics

Thermal current Ith

A 32

IEC/EN 60947-5-1 designation

A600 - P600

Operations

Mechanical life

cycles 20000000

Electrical life

cycles 1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1

rated load cycles 1600000
mechanical load cycles 20000000

Mirror contacts according to IEC/EN 60947-4-1

YES

EMC compatibility

yes

AC coil operating

AC operating voltage

of 50/60Hz coil powered at 50Hz
pick-up

min %Us 80
max %Us 110

drop-out

min %Us 20
max %Us 55

of 50/60Hz coil powered at 60Hz
pick-up

min %Us 85
max %Us 110

drop-out

min %Us 20
max %Us 55

AC average coil consumption at 20°C

of 50/60Hz coil powered at 50Hz

	in-rush	VA	75	
	holding	VA	9	
of 50/60Hz coil powered at 60Hz				
	in-rush	VA	70	
	holding	VA	6.5	
of 60Hz coil powered at 60Hz				
	in-rush	VA	75	
	holding	VA	9	
Dissipation at holding ≤20°C 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
in AC				
Closing NO				
	min	ms	8	
	max	ms	24	
Opening NO				
	min	ms	10	
	max	ms	20	
Closing NC				
	min	ms	14	
	max	ms	28	
Opening NC				
	min	ms	7	
	max	ms	18	
UL technical data				
Full-load current (FLA) for three-phase AC motor				
	at 480V	A	14	
	at 600V	A	17	
Yielded mechanical performance				
for single-phase AC motor				
	110/120V	HP	1	
	230V	HP	3	
for three-phase AC motor				
	200/208V	HP	5	
	220/230V	HP	5	
	460/480V	HP	10	
	575/600V	HP	15	
General USE				
Contactor				
	AC current	A	32	
Auxiliary contacts				
	AC voltage	V	600	
	AC current	A	10	
	DC voltage	V	250	
	DC current	A	1	
Contact rating of auxiliary contacts according to UL			SI - A600	
Ambient conditions				
Temperature				
Operating temperature				
	min	°C	-50	
	max	°C	70	
Storage temperature				

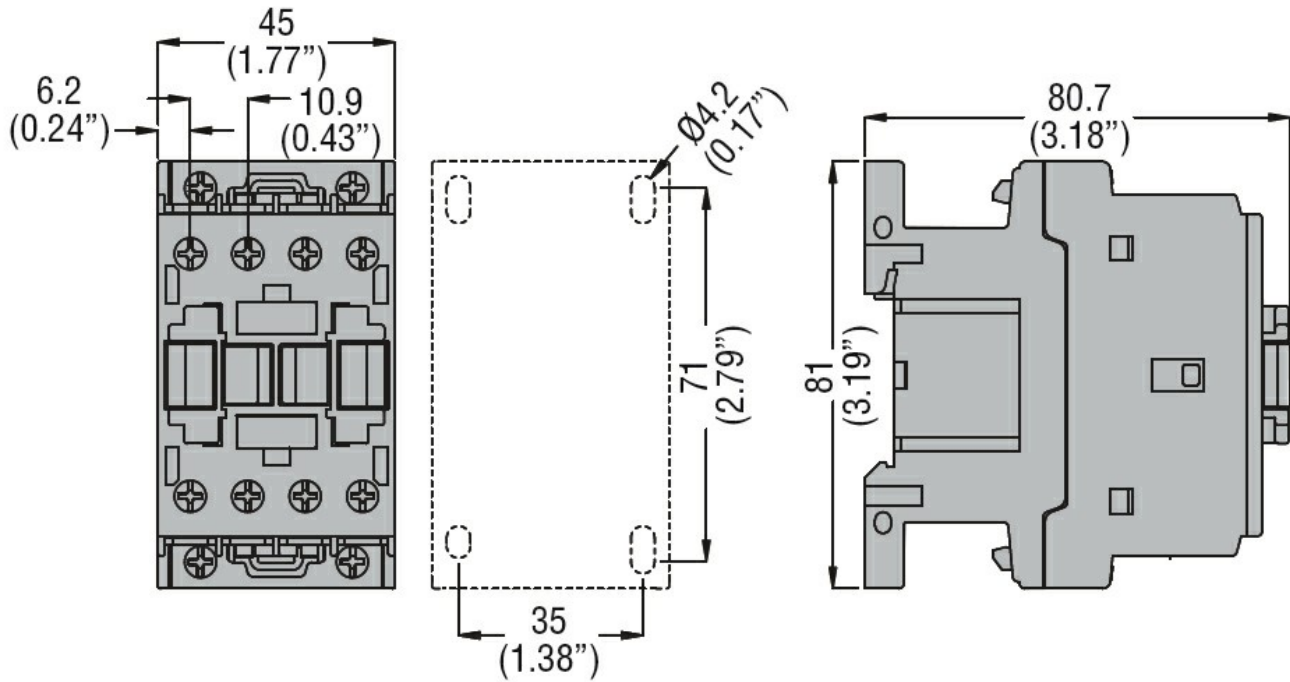
min	°C	-60
max	°C	80
Max altitude	m	3000

Resistance & Protection

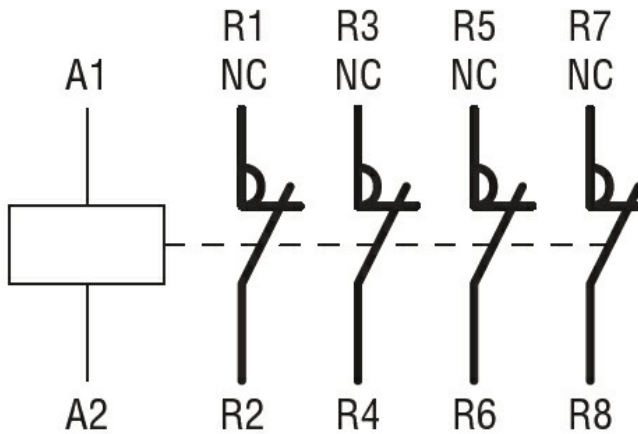
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

- CSA C22.2 n° 60947-1
- CSA C22.2 n° 60947-4-1
- IEC/EN/BS 60947-1
- IEC/EN/BS 60947-4-1
- UL 60947-1
- UL 60947-4-1

Certificates

- CCC
- cULus
- EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching