



Product designation  
Product type designation

Power contactor  
BF18

**Contact characteristics**

Number of poles	Nr.	3
Rated insulation voltage $U_i$ IEC/EN	V	690
Rated impulse withstand voltage $U_{imp}$	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current $I_{th}$	A	32
Operational current $I_e$	AC-1 ( $\leq 40^\circ\text{C}$ )	A 32
	AC-1 ( $\leq 55^\circ\text{C}$ )	A 26
	AC-1 ( $\leq 70^\circ\text{C}$ )	A 23
	AC-3 ( $\leq 440\text{V} \leq 55^\circ\text{C}$ )	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-3 ( $T \leq 55^\circ\text{C}$ )	230V	kW 4
	400V	kW 7.5
	415V	kW 9
	440V	kW 9
	500V	kW 10
	690V	kW 10
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A 17
	48V	A 15
	75V	A 15
	110V	A 6
	220V	A –
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 20
	110V	A 13
	220V	A 1
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 16

	220V	A	11
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
	$\leq 24\text{V}$	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			
	$\leq 24\text{V}$	A	12
	48V	A	11
	75V	A	11
	110V	A	2
	220V	A	–
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series			
	$\leq 24\text{V}$	A	15
	48V	A	13
	75V	A	13
	110V	A	8
	220V	A	2
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series			
	$\leq 24\text{V}$	A	18
	48V	A	18
	75V	A	16
	110V	A	12
	220V	A	6
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series			
	$\leq 24\text{V}$	A	18
	48V	A	18
	75V	A	16
	110V	A	13
	220V	A	8
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		m $\Omega$	2.5
Power dissipation per pole (average value)			
	$I_{th}$	W	2.6
	AC-3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8

		max	Ibin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		10
Flexible w/o lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	6
Flexible c/w lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

**Mechanical features**

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	360
Conductor section	AWG/kcmil conductor section	max		10

**Auxiliary contact characteristics**

Thermal current I <sub>th</sub>		A		10
IEC/EN 60947-5-1 designation				A600 - P600
Operating current AC15		230V	A	3
		400V	A	1.9
		500V	A	1.4
Operating current DC12		110V	A	5.7
Operating current DC13		24V	A	5.7
		48V	A	2.9
		60V	A	2.3
		110V	A	1.25
		125V	A	1.1
		220V	A	0.55
		600V	A	0.2

**Operations**

Mechanical life		cycles		20000000
Electrical life		cycles		1600000

**Safety related data**

Performance level B10d according to EN/ISO 13489-1		rated load	cycles	1600000
		mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes

**AC coil operating**

Rated AC voltage at 50/60Hz	V	42
AC operating voltage		
of 50/60Hz coil powered at 50Hz		
pick-up	min %Us	80
	max %Us	110
drop-out	min %Us	20
	max %Us	55
of 50/60Hz coil powered at 60Hz		
pick-up	min %Us	85
	max %Us	110
drop-out	min %Us	20
	max %Us	55
AC average coil consumption at 20°C		
of 50/60Hz coil powered at 50Hz		
	in-rush VA	75
	holding VA	9
of 50/60Hz coil powered at 60Hz		
	in-rush VA	70
	holding VA	6.5
of 60Hz coil powered at 60Hz		
	in-rush VA	75
	holding VA	9
Dissipation at holding ≤20°C 50Hz	W	2.5
<b>Max cycles frequency</b>		
Mechanical operation	cycles/h	3600
<b>Operating times</b>		
Average time for Us control		
in AC		
Closing NO	min ms	8
	max ms	24
Opening NO	min ms	10
	max ms	20
Closing NC	min ms	14
	max ms	28
Opening NC	min ms	7
	max ms	18
<b>UL technical data</b>		
Full-load current (FLA) for three-phase AC motor		
	at 480V A	14
	at 600V A	17
Yielded mechanical performance		
for single-phase AC motor		
	110/120V HP	1
	230V HP	3
for three-phase AC motor		
	200/208V HP	5

220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

General USE

Contactor

AC current	A	32
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Auxiliary contacts

AC voltage	V	600
AC current	A	10
DC voltage	V	250
DC current	A	1

Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	60
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	80

Contact rating of auxiliary contacts according to UL

A600 - P600

**Ambient conditions**

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

m 3000

**Resistance & Protection**

Pollution degree

3

**Certifications and compliance**

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1