



Product designation			Power contactor
Product type designation			BF18
Contact characteristics			
Number of poles		Nr.	3
Rated insulation voltage Ui IEC/EN		V	690
Rated impulse withstand voltage Uimp		kV	6
Operational frequency			
	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith		Α	32
Operational current le			
	AC-1 (≤40°C)	Α	32
	AC-1 (≤55°C)	Α	26
	AC-1 (≤70°C)	Α	23
	AC-3 (≤440V ≤55°C)	Α	18
	AC-4 (400V)	Α	8.5
Rated operational power AC-3 (T≤55°C)			
	230V	kW	4
	400V	kW	7.5
	415V	kW	9
	440V	kW	9
	500V	kW	10
	690V	kW	10
Rated operational power AC-1 (T≤40°C)			
	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current le in DC1 with L/R ≤ 1ms with 1 poles in series			
	≤24V	Α	17
	48V	Α	15
	75V	Α	15
	110V	Α	6
	220V	Α	_
IEC max current le in DC1 with L/R ≤ 1ms with 2 poles in series			
	≤24V	Α	20
	48V	Α	20
	75V	Α	20
	110V	Α	13
	220V	Α	1
IEC max current le in DC1 with L/R ≤ 1ms with 3 poles in series			
	≤24V	Α	22
	48V	Α	22
	75V	Α	20
	110V	Α	16





	220V	Α	11	
IEC max current le in DC1 with L/R ≤ 1ms with 4 poles in series				
	≤24V	Α	22	
	48V	Α	22	
	75V	Α	20	
	110V	Α	18	
	220V	Α	13	
IEC max current le in DC3-DC5 with L/R ≤ 15ms with 1 poles in series				
	≤24V	Α	12	
	48V	Α	11	
	75V	Α	11	
	110V	A	2	
	220V	Α	_	
IEC max current le in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	220 V			
TEC Max current le in DC3-DC3 with E/N = 13/115 with 2 poles in series	≤24V	۸	15	
	≤24 V 48 V	A		
		A	13	
	75V	A	13	
	110V	A	8	
150	220V	Α	2	
IEC max current le in DC3-DC5 with L/R ≤ 15ms with 3 poles in series				
	≤24V	Α	18	
	48V	Α	18	
	75V	Α	16	
	110V	Α	12	
	220V	Α	6	
IEC max current le in DC3-DC5 with L/R ≤ 15ms with 4 poles in series				
	≤24V	Α	18	
	48V	Α	18	
	75V	Α	16	
	110V	Α	13	
	220V	Α	8	
Short-time allowable current for 10s (IEC/EN60947-1)		Α	200	
Protection fuse				
	gG (IEC)	Α	32	
	aM (IEC)	Α	20	
Making capacity (RMS value)	am (120)	A	180	
Breaking capacity at voltage			100	—
broaking capacity at voltage	440V	Α	144	
	500V	A	120	
	690V	A	94	
Decistance manufacture and colors	090 V			
Resistance per pole (average value)		mΩ	2.5	
Power dissipation per pole (average value)	*.*	101	0.0	
	Ith	W	2.6	
	AC-3	W	0.8	
Tightening torque for terminals				
	min	Nm	1.5	
	max	Nm	1.8	
	min	Ibin	1.1	
7	max	Ibin	1.5	
Tightening torque for coil terminal				
	min	Nm	0.8	
	max	Nm	1	
	min	Ibin	0.8	



		max	Ibin	0.74
	simultaneously connectable		Nr.	2
Conductor section				
	AWG/Kcmil			4.0
	Flavible vyla han ann dantan an ation	max		10
	Flexible w/o lug conductor section	min	mm²	1
		max	mm²	1 6
	Flexible c/w lug conductor section	IIIax	111111	0
	r lexible 6/w lug conductor section	min	mm²	1
		max	mm²	4
	Flexible with insulated spade lug conductor section			<u> </u>
		min	mm²	1
		max	mm²	4
Dower terminal protect	ation according to IEC/EN 60520			IP20 when
Power terminal protec	ction according to IEC/EN 60529			properly wired
Mechanical features				
Operating position				
		normal		Vertical plan
		allowable		±30°
Fixing				Screw / DIN rail 35mm
Weight			g	364
Conductor section			<u> </u>	
	AWG/kcmil conductor section			
		max		10
Auxiliary contact char	acteristics			
Thermal current Ith			Α	10
IEC/EN 60947-5-1 de	esignation			A600 - P600
Operating current AC	15			
		230V	Α	3
				1.0
		400V	Α	1.9
			A A	1.4
Operating current DC	12	400V 500V	Α	1.4
		400V		
Operating current DC		400V 500V 110V	A A	5.7
		400V 500V 110V 24V	A A	1.45.75.7
		400V 500V 110V 24V 48V	A A A	5.7 5.7 2.9
		400V 500V 110V 24V 48V 60V	A A A A	5.7 5.7 2.9 2.3
		400V 500V 110V 24V 48V 60V 110V	A A A A A	5.7 5.7 2.9 2.3 1.25
		400V 500V 110V 24V 48V 60V 110V 125V	A A A A A	1.4 5.7 5.7 2.9 2.3 1.25 1.1
		400V 500V 110V 24V 48V 60V 110V 125V 220V	A A A A A A	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55
Operating current DC		400V 500V 110V 24V 48V 60V 110V 125V	A A A A A	1.4 5.7 5.7 2.9 2.3 1.25 1.1
Operating current DC		400V 500V 110V 24V 48V 60V 110V 125V 220V	A A A A A A A	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2
Operating current DC Operations Mechanical life		400V 500V 110V 24V 48V 60V 110V 125V 220V	A A A A A A A Cycles	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2
Operating current DC Operations Mechanical life Electrical life		400V 500V 110V 24V 48V 60V 110V 125V 220V	A A A A A A A	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2
Operating current DC Operations Mechanical life Electrical life Safety related data	13	400V 500V 110V 24V 48V 60V 110V 125V 220V	A A A A A A A Cycles	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2
Operating current DC Operations Mechanical life Electrical life Safety related data		400V 500V 110V 24V 48V 60V 110V 125V 220V	A A A A A A A Cycles cycles	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2
Operating current DC Operations Mechanical life Electrical life Safety related data	Od according to EN/ISO 13489-1	400V 500V 110V 24V 48V 60V 110V 125V 220V 600V	A A A A A A A Cycles	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2 20000000 1600000
Operating current DC Operations Mechanical life Electrical life Safety related data Performance level B1	Od according to EN/ISO 13489-1	400V 500V 110V 24V 48V 60V 110V 125V 220V 600V	A A A A A A Cycles cycles	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2 20000000 1600000
Operating current DC Operations Mechanical life Electrical life Safety related data Performance level B1	0d according to EN/ISO 13489-1	400V 500V 110V 24V 48V 60V 110V 125V 220V 600V	A A A A A A Cycles cycles	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2 20000000 1600000 1600000 20000000
Operating current DC Operations Mechanical life Electrical life Safety related data Performance level B1 Mirror contats accord	0d according to EN/ISO 13489-1	400V 500V 110V 24V 48V 60V 110V 125V 220V 600V	A A A A A A Cycles cycles	1.4 5.7 5.7 2.9 2.3 1.25 1.1 0.55 0.2 20000000 1600000 1600000 20000000 yes



	0/60Hz			V	48
AC operating voltage					
	of 50/60Hz coil powered	at 50Hz			
		pick-up			
			min	%Us	80
			max	%Us	110
		drop-out		0/11-	00
			min	%Us	20
	of 50/60Hz coil powered	ot COLI-	max	%Us	55
	·	pick-up			
		pick-up	min	%Us	85
			max	%Us	110
		drop-out	max	7000	110
		arop cat	min	%Us	20
			max	%Us	55
AC average coil consu	umption at 20°C				
Ŭ	of 50/60Hz coil powered	at 50Hz			
	,		in-rush	VA	75
			holding	VA	9
	of 50/60Hz coil powered	at 60Hz			
			in-rush	VA	70
			holding	VA	6.5
	of 60Hz coil powered at	60Hz			
			in-rush	VA	75
			holding	VA	9
Dissipation at holding	≤20°C 50Hz			W	2.5
Max cycles frequency					
Mechanical operation				cycles/h	3600
Operating times					
Average time for Us c	ontrol				
	in AC	Closing NO			
	in AC	Closing NO	min	ms	8
	in AC	Closing NO	min max	ms ms	8 24
	in AC		min max	ms ms	8 24
	in AC	Closing NO Opening NO	max		24
	in AC			ms	
	in AC		max min	ms ms	10
	in AC	Opening NO	max min	ms ms	10
	in AC	Opening NO	max min max	ms ms ms	24 10 20
	in AC	Opening NO	max min max min	ms ms ms	24 10 20 14
	in AC	Opening NO Closing NC	max min max min	ms ms ms	24 10 20 14 28 7
	in AC	Opening NO Closing NC	max min max min max	ms ms ms ms	24 10 20 14 28
	in AC	Opening NO Closing NC Opening NC	max min max min max min	ms ms ms ms ms	24 10 20 14 28 7
	in AC	Opening NO Closing NC Opening NC	max min max min max min max	ms ms ms ms ms	24 10 20 14 28 7 18
	in AC	Opening NO Closing NC Opening NC	max min max min max min max at 480V	ms ms ms ms ms ms	24 10 20 14 28 7 18
	in AC) for three-phase AC motor	Opening NO Closing NC Opening NC	max min max min max min max	ms ms ms ms ms	24 10 20 14 28 7 18
Full-load current (FLA	in AC) for three-phase AC motor	Opening NO Closing NC Opening NC	max min max min max min max at 480V	ms ms ms ms ms ms	24 10 20 14 28 7 18
Full-load current (FLA	in AC) for three-phase AC motor	Opening NO Closing NC Opening NC	max min max min max min max at 480V at 600V	ms ms ms ms ms A A	24 10 20 14 28 7 18
	in AC) for three-phase AC motor	Opening NO Closing NC Opening NC	max min max min max min max at 480V at 600V	ms ms ms ms ms A A	24 10 20 14 28 7 18 14 17
Full-load current (FLA	in AC) for three-phase AC motor erformance for single-phase AC motor	Opening NO Closing NC Opening NC	max min max min max min max at 480V at 600V	ms ms ms ms ms A A	24 10 20 14 28 7 18
Full-load current (FLA	in AC) for three-phase AC motor	Opening NO Closing NC Opening NC	max min max min max min max at 480V at 600V	ms ms ms ms ms A A	24 10 20 14 28 7 18 14 17

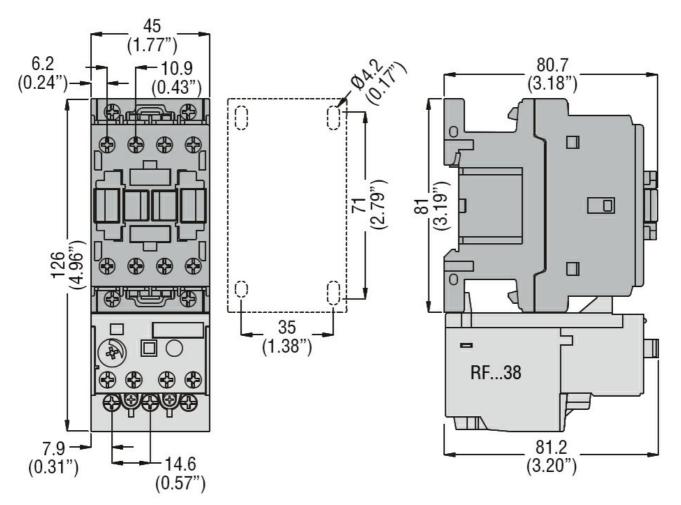




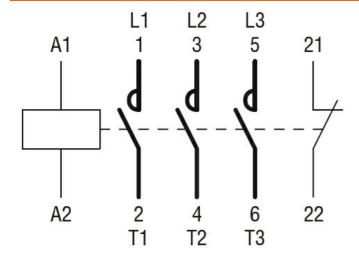
		220/230V	HP	5
		460/480V	HP	10
		575/600V	HP	15
General USE				
	Contactor			
		AC current	Α	32
	Auxiliary contacts			
	rianiiai y comacio	AC voltage	V	600
		AC current	A	10
		DC voltage	V	250
		DC current	Ā	1
Short-circuit protect	ion fuse 600V	20 ourient	,,	<u> </u>
Chort offour proteot	High fault			
	riigiriaait	Short circuit current	kA	100
		Fuse rating	A	60
		Fuse class	^	J
	Standard fault	ruse class		J
	Standard fault	Short circuit current	LΔ	5
			kA	
0 1 1 1 1		Fuse rating	Α	80
	xiliary contacts according to UL			A600 - P600
Ambient conditions				
Temperature				
	Operating temperature			
		min	°C	-50
		max	°C	70
	Storage temperature			
		min	°C	-60
		max	°C	80
Max altitude			m	3000
Resistance & Prote	ction			
Pollution degree				3
Dimensions				

ENERGY AND AUTOMATION

THREE-POLE CONTACTOR, IEC OPERATING CURRENT IE (AC3) = 18A, AC COIL 50/60HZ, 48VAC, 1NC AUXILIARY CONTACT



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates



BF1801A048

THREE-POLE CONTACTOR, IEC OPERATING CURRENT IE (AC3) = 18A, AC COIL 50/60HZ, 48VAC, 1NC AUXILIARY CONTACT

CCC			
cULus			
EAC			

ETIM classification

ETIM 8.0

EC000066 -Power contactor, AC switching