



Product designation  
Product type designation

Power contactor  
BF12

**Contact characteristics**

Number of poles	Nr.	4
Rated insulation voltage U <sub>i</sub> IEC/EN	V	690
Rated impulse withstand voltage U <sub>imp</sub>	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I <sub>th</sub>	A	28
Operational current I <sub>e</sub>	AC-1 (≤40°C)	A 28
	AC-1 (≤55°C)	A 23
	AC-1 (≤70°C)	A 20
	AC-3 (≤440V ≤55°C)	A 12
	AC-4 (400V)	A 7.9
Rated operational power AC-1 (T≤40°C)	230V	kW 10
	400V	kW 18
	500V	kW 23
	690V	kW 32
IEC max current I <sub>e</sub> in DC1 with L/R ≤ 1ms with 1 poles in series	≤24V	A 17
	48V	A 15
	75V	A 13
	110V	A 6
	220V	A –
IEC max current I <sub>e</sub> in DC1 with L/R ≤ 1ms with 2 poles in series	≤24V	A 20
	48V	A 20
	75V	A 18
	110V	A 13
	220V	A 1
IEC max current I <sub>e</sub> in DC1 with L/R ≤ 1ms with 3 poles in series	≤24V	A 22
	48V	A 22
	75V	A 20
	110V	A 16
	220V	A 11
IEC max current I <sub>e</sub> in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A 20
	48V	A 20
	75V	A 20
	110V	A 16
	220V	A 12

IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	12
	48V	A	11
	75V	A	10
	110V	A	2
	220V	A	–
	IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A
48V		A	13
75V		A	12
110V		A	8
220V		A	2
IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 3 poles in series		≤24V	A
	48V	A	18
	75V	A	15
	110V	A	12
	220V	A	6
	IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A
48V		A	15
75V		A	15
110V		A	16
220V		A	7
Short-time allowable current for 10s (IEC/EN60947-1)			A
Protection fuse	gG (IEC)	A	32
	aM (IEC)	A	12
Making capacity (RMS value)		A	120
Breaking capacity at voltage	440V	A	96
	500V	A	96
	690V	A	94
			mΩ
Resistance per pole (average value)			
Power dissipation per pole (average value)	I <sub>th</sub>	W	2
	AC-3	W	0.4
Tightening torque for terminals	min	Nm	1.5
	max	Nm	1.8
	min	I <sub>bin</sub>	1.1
	max	I <sub>bin</sub>	1.5
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I <sub>bin</sub>	0.8
	max	I <sub>bin</sub>	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section	AWG/Kcmil		
	max		10
Flexible w/o lug conductor section	min	mm <sup>2</sup>	1

		max	mm <sup>2</sup>	6
Flexible c/w lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
<b>Mechanical features</b>				
Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	354
Conductor section				
	AWG/kcmil conductor section			
		max		10
<b>Operations</b>				
Mechanical life			cycles	20000000
Electrical life			cycles	2000000
<b>Safety related data</b>				
Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	2000000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes
<b>AC coil operating</b>				
Rated AC voltage at 60Hz			V	120
AC operating voltage				
	of 60Hz coil powered at 60Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C				
	of 60Hz coil powered at 60Hz			
		in-rush holding	VA	75
			VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5
<b>Max cycles frequency</b>				
Mechanical operation			cycles/h	3600
<b>Operating times</b>				
Average time for Us control				
	in AC			
	Closing NO	min	ms	8
		max	ms	24
	Opening NO	min	ms	10
		max	ms	20

Closing NC	min	ms	14
	max	ms	28
Opening NC	min	ms	7
	max	ms	18

**UL technical data**

Full-load current (FLA) for three-phase AC motor

at 480V	A	11
at 600V	A	11

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	2

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	7.5
575/600V	HP	10

General USE

Contactor

AC current	A	28
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	30
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	70

**Ambient conditions**

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

m	3000
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**Resistance & Protection**

Pollution degree

3

**Dimensions**



### Wiring diagrams



### Certifications and compliance

#### Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

#### Certificates

CCC  
cULus  
EAC

### ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching